# AMERICAN CORD & WEBBING

#### BERRY COMPLIANT PLASTIC HARDWARE MANUFACTURED IN THE USA

www.acw1.com







For 100 years, American Cord & Webbing Co., Inc. has been a leading manufacturer of narrow fabrics, injection molded plastic hardware and sewn strap assemblies. We work with you to solve problems; current stock, rapid in-production response, quality without question.

ACW is recognized for its innovation in design and engineering ability for developing custom products to specification. Our experience and expertise, combined with our commitment to service and quality, is unequaled in the marketplace. ACW is prepared to resolve your last minute problems for your "just in time" solutions.

ACW offers a wide selection of high performance webbing products for consumer and industrial product applications. We offer the most popular fibers including nylon, polypropylene, polyester and aramids. To meet our customers' prompt delivery requirements, we maintain inventory on our most popular colors, widths and styles.

ACW also provides various treatments to webbing and non-elastic cord such as flame retardants, water repellants, antimicrobials and stiffeners. Other treatments are also available to customize your products.

ACW manufactures a complete line of plastic hardware, including our newest Heat Stabilized Plastic Line that is UL certified to NFPA Standards for Safety.

ACW's in-house assembly facility provides customized fabrication services such as cutting, sewing, applying plastic and metal components and much more.





For further information about ACW Accessories, please contact us at (401) 762–5500 or visit www.acw1.com

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All items can be made in our line of **FIRELOC** heat stabilized plastic designed for highheat applications. These items have been tested and approved by Underwriters laboratories for use in the United States and Canada and are UL/ULC Certified to NFPA Standards for Safety.

#### **SIDE & CENTER RELEASE BUCKLES**

ACW's side release buckles are the industry's standard for both performance and appearance among molded fasteners. All Military approved buckles have ACW IRR **scatter-shield** surface.



MSR Side Release Buckle Strong side release buckle. All widths are military approved items.

Sizes: <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>2</sub>", 2"



MSR Double Adjust Buckle This double locking feature allows for easy adjustment from both ends of the strap.

Sizes: 1", 1 1/2", 2"



MSR Buckle with Slot F/S Designed to make

it simple to perform field repairs without removing sewing. Used with MSR Male.

Sizes: 1", 1 1/2"



MSR M/Hole Male Buckle with Hole This male buckle with hole in tab was designed for installation of a cord pull tab. Used with the <sup>3</sup>/<sub>4</sub>" MSR Female.

Sizes: 3/4"



MSR Field Attachment Add female to existing webbing in the field without sewing. Use with MSR-1 male buckle.

Sizes: 1"

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MSR Male Loop M/L Designed for applications where adjustability is not required. Used with MSR 1 Female.

Sizes: 1"



MSR Camo Buckle Our MSR buckle in a versatile Camo pattern for use in various combat and hunting environments.

Sizes: <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>2</sub>"", 2"



T-1 Bullet

This extra strong buckle was orginally developed and approved for Type 1 life jackets utilized by the United States Navy Seals. In lab testing, the T-1 Bullet is the strongest side release buckle available in the world.

Sizes: 1"

American Cord & Webbing Co., Inc.



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BSR Buckle ACW's BSR buckle allows single handed adjustment and release. A smooth release action makes this buckle a great choice for almost all side release applications. Original industry standard.

Sizes: <sup>5</sup>/<sub>8</sub>", <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>2</sub>", 2"



SKR Side Kick Release Buckle-Double Adjust The SKR allows the user the ability for quick release with wet or gloved hands. The side pinch bars are integrated into the design to provide leverage for easy and rapid release. Closed arm design prevents tangling with webbing.



BSR Double Adjust Buckle Standard side release with double locking feature allows for easy adjustment from both ends of the strap.

Sizes: 1", 1 <sup>1</sup>/<sub>2</sub>", 2"





LSR Side Release Buckle Sleek design, low profile and lightweight. Ideal for applications in tight areas utlizing thinner webs.

Sizes: 3/4", 1"

#### LSR Double Adjust Buckle This double locking feature allows for

easy adjustment from both sides of the strap. Lightweight, low profile.

Sizes: 3/4", 1"



CSR Contoured Side Release Buckle Contoured side release makes for a more comfortable fit on collars, belts, harnesses, backpacks, Paracord bracelets & much more. The CSR has a quick release and no sharp edges to snag on items.

Sizes: 3/4", 1", 1 1/2", 2"



CSR Double Adjust Buckle Contoured side release with double locking feature allowing for easy adjustment from both ends of the strap.

Sizes: 1", 1 1/2", 2"



**CSR Type V Buckle** ACW's increased strength buckle with less bulk. Meets TYPE V floatation requirements.

Sizes: 1", 1 1/2"

## SIDE & CENTER RELEASE BUCKLES

ACW's side release buckles are the industry's standard for both performance and appearance among molded fasteners. All Military approved buckles have ACW IRR **scatter-shield** surface.



PC Pouch clip (female) with Back Plate (3 Posts) ACW's design incorporates a 3-post mounting system which allows the female end to lay flush on the fabric. The user can engage and disengage the male end with one hand. Use with the MSR 1" Male.

Sizes: 1"



MPC Pouch clip (female) with Back Plate (4 Posts) Designed to incorporate a 4 post mounting system which allows the female end to lay flush on the fabric. The user can engage and disengage the male end with one hand. Use with the MSR 1" Male.



WB Watch Band Push button watch band buckle. The WB can be used with Simple Loops or adjustable ends.

Sizes: 1/2", 3/4", 1"



GM Quick Release Buckle ACW's dependable lift latch quick release buckle has a satisfying engagement click with center release.

Sizes: 1", 2"

#### MATERIALS & COLOR OPTIONS

Sizes: 1"

**Standard Materials:** Acetal, Nylon, High Heat or Fire Retardant grades available. **Products available in established and custom colors** Black, White, Yellow, Red, Wolf Grey, Coyote Brown #498,

Tan #499, Foliage Green #504, Camo Green #483





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### **DOUBLE BAR BUCKLES**

The most versatile buckles available; designed to assure smooth and easy tightening without slippage. Each offers the convenience of one-handed release or tightening of webbing.



DB Single Lock Buckle One piece web adjustment buckle with infinite strap length adjustment. Original industry standard buckle.

Sizes: <sup>5</sup>/<sub>8</sub>", <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>2</sub>", 2"



MDB Single Lock Buckle Newly designed, this strong compact 3-bar buckle assures high release angle for safety.

Sizes: 1", 2"



DB Double Lock Buckle With the Double Lock buckle, the necessity of sewing can be eliminated by using both locking sides with adjustment.

Sizes: 3/4", 1"



HRL Curved High Release Lock Buckle A comfortable curved buckle designed with the highest release properties for helmet applications without slippage. Includes finger grips along the outer sides for easier use.

Sizes: 3/4"



DB Single Lock/Field Repair Buckle This buckle enables you to replace broken parts in the field without sewing. The slotted double bar buckle is designed to slip on or off webbing when required for quick decisions in the field.



VPR Viper Buckle A brand new design from ACW. Add an edge with the Viper Buckle. Very sleek look and stronger than the standard Double Bar buckle.

Sizes: 1", 1 1/2"



HDB Heavy Duty Single Lock Buckle Industry's strongest double bar buckle. This buckle is designed with a high release angle as well.

Sizes: 1", 2"

## LOOPS & SINGLE BAR SLIDES

ACW's loops are ideal for joining straps or webbing where no adjustment is needed. Our Loops will connect any two free ends of strap and have perfect holding power with no adjustment required. ACW's slides have infinite adjustment to meet your needs.



SB Single Bar Slide Strong, yet lightweight, standard profile design.

Sizes: <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>4</sub>", 1 <sup>1</sup>/<sub>2</sub>", 2", 3"



LP Simple Loop These loops hold down the loose ends of your strap or act as a connection point.

Sizes: <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>4</sub>", 1 <sup>1</sup>/<sub>2</sub>", 2", 3"



LPM Medical Loop Concave design to keep webbing in alignment under load.

Sizes: 1", 1 <sup>1</sup>/<sub>2</sub>", 2",



SB Low Profile Slide An attractive low profile design developed to blend into any strap assembly.

Sizes: 5/8", 3/4", 1", 1 1/2"



RL Reducer Loop Reducer loops enable connections between two different widths of webbing.

Sizes:  $1''-1^{1/2''}$ , 1''-2'',  $3'_{4''}-1^{1/2''}$ 

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SB-T Locking Teeth Slide This slide was designed with teeth to provide extra bite where you need it. Sizes: 2"



SS Sternum Strap Buckle Designed to simplify attachment of sternum strap to other components in your backpack system.

Sizes: 1"



TL Tri-Loop Use the Tri-Loop with WSB in applications for joining webbing and a hook.

Sizes: 3/4", 1", 1 1/2"



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SLP Sewable Loop This simple loop can be sewn directly to fabric. This eliminates the necessity of cutting and sewing an extra web attachment piece.

Sizes: 1",  $1 \frac{1}{2}$ ",  $1 \frac{1}{4}$ "



ET End Tab Used to protect the end piece of webbing or strap, or to cover sharp edges of the webbing for a finished look. Same tear resistant material as our LT Lash Tab.



SB-W Wide Profile Slide Developed to accommodate thicker webbing with low profile.

Sizes: 1", 1 <sup>1</sup>/<sub>2</sub>",1 <sup>1</sup>/<sub>4</sub>", 2"



SS Sternum Strap Adjuster Field attach design that eliminates the need to remove the stitching.

Sizes: 3/4" - 1"



SLP-LT Sewable Loop (Long Tab)

Sizes: 1", 1 1/2", 2"



SLPM Sewable Loop (Medical)

Sizes: 1", 1 1/2", 2"



SLPM-LT Sewable Loop (Medical Long Tab)

Sizes: 1", 1 1/2", 2"

### **D-RINGS & HOOKS**

Lightweight and non-corrosive, ACW's thermoplastic D-Rings come in a wide selection of styles and sizes. Our hooks are used most often for detachable shoulder, waist and utility straps.



DR D-Ring This heavier weight DR series lends itself to higher strength applications wherever a stable attachment is required.

Sizes: <sup>3</sup>/<sub>4</sub>", 1", 1 <sup>1</sup>/<sub>4</sub>", 1 <sup>1</sup>/<sub>2</sub>", 2"



SCC Cart Clip Attach a strap to a shopping cart or to any other opening.

Sizes: 1"



MDR Military D-Ring ACW's robust MDR is used in applications requiring MIL-SPEC issued gear. This D-Ring is one of the strongest available.

Sizes: 1 1/2"



SDR Sewable D-Ring Sewable tab eliminates the necessity of cutting and sewing webbing for attachment.

Sizes: 3/4", 1", 1 1/2"



D-Ring with Slot Our D-Ring with guide slot threading keeps webbing in cosmetic alignment.

Sizes: 1"



SPA Center Release Spa Buckle This newly designed 1" Center Release Spa Lock Buckle is designed for additional ease and security.

Sizes: 1"



O-Ring Simple economical O-Ring can be used in mulipule applications in adjustment of strap lengths or with hooks.

Sizes: 9/16", 3/4", 1"



**Talon Hook** 

Allows a "hook-on" addition of a utility waist or equipment strap to the MOLLE webbing system. Webbing is adjustable and can be threaded from either side of the hook.

Sizes: 1"



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These lightweight yet rugged hooks give superior performance and have high tolerance to extreme weather and treatment. Available in a wide assortment of sizes and combinations.



**798 Hook** This hook will accept rope or cording up to 7/16". This is a great hook for outdoor applications or any occasion where a metal hook might scratch or scar.

Sizes: up to 7/16"



CH-25 Hook Lock in cord length with this versatile design that accommodates numerous cord diameters.

Sizes: "accommodates cord sizes up to ¼" diameter



SL Swivel Loop Use the Swivel Loop with the WSB web snap body in your application. This special design allows the high tech loop to swivel where flexibility and pivoting is needed.

Sizes: 3/4", 1", 1 1/2", 2"



WSB Web Snap Body Our WSB web snap body is used with our SL Swivel Loop, which is interchangeable in four widths. The web snap body swivels and pivots when assembled on the SL swivel loop guide bar.

Sizes: Interchangeable on  $\frac{3}{4}$ , 1", 1  $\frac{1}{2}$ ", 2" SL



WSB Hook and SL Swivel Designed to allow the high-tech hook to swivel where flexibility and pivoting are required to align load.

Sizes: 3/4", 1". 1 1/2", 2"

## **CORD ATTACHMENTS & ACCESSORIES**

ACW's has a wide selection of cord attachments that allow flexibility of use with cord diameters ranging from 1/16'' to 1/4''. We also offer a variety of specialty products, each made with the same excellent quality, durability and functionality of our other plastic hardware.



**CL Cord Lock** Designed with a plastic spring that is military tested to -60F, this two piece cord loc has excellent holding power for cord up to 1/4" diameter. Total non-metallic design.

Sizes: Hole diameter up to  $\frac{1}{4}''$ 



**SD Strap Divider** Designed to ensure perfect alignment of shoulder or other crossing straps.

Sizes: 1 1/4", 1 1/2"





Elegant solution that can replace hook & loop, snaps or hand

Sizes: Hole diameters 1//"

tied knots.

Our footman loops can be screwed to any flat surface to provide attachment for your webbing or strap.

Sizes: 5/16", 1 1/2"





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T-Bar Clasp Simple, fast injecting design with adjustable web locking device on one side and gripping grooves on the locking bar.

Sizes: 11/2"

WL Wheel Lock The wheel lock is a two piece cord locking device with a selfcinch locking wheel that will not loosen under heavy loads.

Sizes: 1/16", 1/8", 3/16"



K Keeper Designed to secure a loose end of webbing. This innovative design allows it to be used for a multitude of material thicknesses. Medium gap.

Sizes: 1", 1 <sup>1</sup>/<sub>2</sub>", 2"



**ZP Zipper Pull** 

Two piece zipper pull. These can be used to replace missing or broken zipper pulls, on new products or as a replacement with cord.

Sizes: maximum cord size  $\frac{1}{8}''$ 





#### FLOTATION - UL 1191

#### **ACW PATTERN #**

BSR-Type V-1A BSR-1A DB-1B DB-3/4B DB-Type V-1A HDB-1 VPR 1.5 Ladderloc CSR-3/4 CSR-Type V CSR-1 1/2 LT-4 HDB-2 T-1 Bullet

#### **UL PRODUCT CODES**

2, 2F, 3, 3F, 5H, 5R, 5WV 2, 3, 5R 2, 3, 5R 2, 3, 5R 2, 3, 5R, 5WV 1, 1F, 2, 2F, 3, 3F, 5, 5H, 5WV 2, 2F. 3, 3F, 4H, 5WV, 5H, 5R 2C, 3C 2, 2F, 3, 3F, 5H, 5R, 5WV 2, 2F, 3, 3F, 5H, 5R, 5WV 2, 3, 5R 1, 1F. 2, 2F, 3, 3F, 5, 5H, 5WV 1, 1F. 2, 2C, 2F, 3, 3C, 3F, 4H, 5, 5WV, 5H, 5R, 6

#### MILITARY - US ARMY APPROVED

DRAWING #	ACW PATTERN #	ITEM DESCRIPTION	<b>KEY T</b>
2 - 4 - 0101	MSR 1.0(M) + MSR 1.0(F)	1" Side Release Buckle	<b>M</b> = M
2 - 6 - 1005	MSR 1.0(M) + MSR 1.0 F/S (F) w/Slot	1″ Side Release Buckle (repair kit)	F = Fen
2 - 6 - 1012	DB 1B	1" Ladderlock Buckle	S = Slo
2 - 6 - 1015	DB 1BS w/Slot	1" Ladderlock Buckle (repair kit)	L = Loo
2 - 6 - 1011	MDB 1	1" Tension Lock Buckle, rucksack	
	HDB 1	1" Tension Lock Buckle, waistbelt	
2 - 3 - 567	DR 1	1" D-Ring	
2 - 6 - 0468	MDR 1.5	1-1/2" D-Ring, used on Hydration Syst	tem Car
2 - 6 - 102	SB 1	1" Slide Buckle	
2 - 6 - 1004	MSR 1.5(M) + MSR 1.5 F/S (F) Slot	1-1/2" Replacement Side Release Buc	kle (rep
2 - 6 - 1006	MSR 1.5(M) + MSR 1.5 DA(F), DA	1-1/2" Side Release Buckle, Fighting L	oad Ca
2 - 6 - 1016	SB 1.5	1-1/2" Slide Buckle	
2 - 6 - 1017	SS 1.0	1" Sternum Strap Buckle	
2 - 6 - 1020	SS .75 - 1"	1" - 3/4" Sternum Strap Adjuster Buckl	e,
2 - 6 - 1008	MSR 0.75 (M) + MSR 0.75(F)	used on Hydration System Carrier	
2 - 6 - 1019	MSR 1.0(M) + MSR 1.0 DA(F), DA	1" Double Adjust Side Release Buckle	
2 - 6 - 1007	MSR 2.0(M) + MSR 2.0 DA(F), DA	2" Double Adjust Side Release Buckle	
2 - 6 - 0798	MSR 1.0(M) + MSR 1.0 FA(F)	Quick Attach Sur face Mount Female (C	QASM)

TERN #	ITEM DESCRIPTION	KEY TERMS
M) + MSR 1.0(F)	1" Side Release Buckle	M = Male FA = Field Attach
M) + MSR 1.0 F/S (F) w/Slot	1" Side Release Buckle (repair kit)	<b>F</b> = Female <b>DA</b> = Double Adjust
	1" Ladderlock Buckle	<b>S</b> = Slot <b>H</b> = with Hole
/Slot	1" Ladderlock Buckle (repair kit)	L = Loop
	1" Tension Lock Buckle, rucksack	
	1" Tension Lock Buckle, waistbelt	
	1" D-Ring	
	1-1/2" D-Ring, used on Hydration Sy	rstem Carrier
	1" Slide Buckle	
M) + MSR 1.5 F/S (F) Slot	1-1/2" Replacement Side Release B	uckle (repair kit)
M) + MSR 1.5 DA(F), DA	MSR 1.5 DA(F), DA 1-1/2" Side Release Buckle, Fighting Load Carrier (FLC)	
	1-1/2" Slide Buckle	
	1" Sternum Strap Buckle	
	1" - 3/4" Sternum Strap Adjuster Buc	kle,
(M) + MSR 0.75(F)	used on Hydration System Carrie	si.



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- NFPA 1971, Standard on Protective Ensembles for Structural Fire Fighting and Proximity Fire Fighting, 2018 Edition
- NFPA 1951, Standard on Protective Ensembles for Technical Rescue Incidents, 2013 Edition
- NFPA 1977, Standard on Protective Clothing and Equipment for Wildland Fire Fighting, 2016 Edition
- NFPA 2112, Standard on Flame-Resistant Garments for Protection of Industrial Personnel Against Short Duration Thermal Exposures from Fire, 2018 Edition
- NFPA 1975, Standard on Emergency Services Work Clothing Elements, 2014 Edition
- NFPA 1999, Standard on Protective Clothing and Ensembles for Emergency Medical Operations, 2018 Edition
- CAN/CGSB 155.20, Standard on Workwear for Protection Against Hydrocarbon Flash Fire and Optionally Steam and Hot Fluids, 2017 Edition
- CAN/CGSB 155.22, Standard on Fireline Workwear for Forest Firefighters, 2014 Edition
- ASTM F 1506, Standard Performance Specification for Flame Resistant and Electric Arc Rated Protective Clothing Worn by Workers Exposed to Flames and Electric Arcs, 2018 Edition

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	MDR Military D-Ring
	MDB Single Lock Buckle
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	MSR F/A Field Attachment
	MSR M/L Male Simple Loop
	MSR F/S Buckle with Slot
	MSR Double Adjust Buckle
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	Pouch Clip with back plate (3 posts)
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	(4 posts)
	RL Reducer Loop
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	Double Adjust
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$\leq$	SB-W Wide Profile Slide
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American Cord & Webbing Co., Inc.





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